CORE TRANSMISSION COMPONENTS SUPPLIER

COMPONENTS

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SEAPARKS

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# Catalog





### **Gravity Conveyor Roller Series**

Products for medium-duty materials: Series L150, Series M120, Series M170 Products for heavy-duty materials: Series H120, Series H145

### Driven Conveyor Roller Series

Products for medium-duty materials: Series M350 Products for heavy-duty materials: Series H395

19-25

### Curve Conveyor Roller Series

Products for light to medium-duty materials: Series CM170 Series CM350

26-30

TIANJIN SEAPARKS M&E CO.,LTD.

### COMPANY PROFILE

### About

Seaparks has adhered to a key principle: top quality, low price, energy saving, and high efficiency since established in 2002. Seaparks has specialized in innovative design and lean manufacturing of drum motors for over 20 years. More than one million "AMROLL" drum motors are operating well in various conveying equipment worldwide.

Our "AMROLL" drum motors have been exported to more than 40 countries and regions, and widely applied to the fields of airport baggage handling, security inspection machines, postal, parcel, food processing, pharmaceutical handling, warehousing and so on. Seaparks has become a truly world-class supplier of key power transmission components for the conveyor industry.





### CORPORATE MISSION

- requirements customers concerned
- Focusing on the challenges and innovation
   Providing competitive solutions and services for conveyor equipment transmission
- Continuing to create maximum value for customers

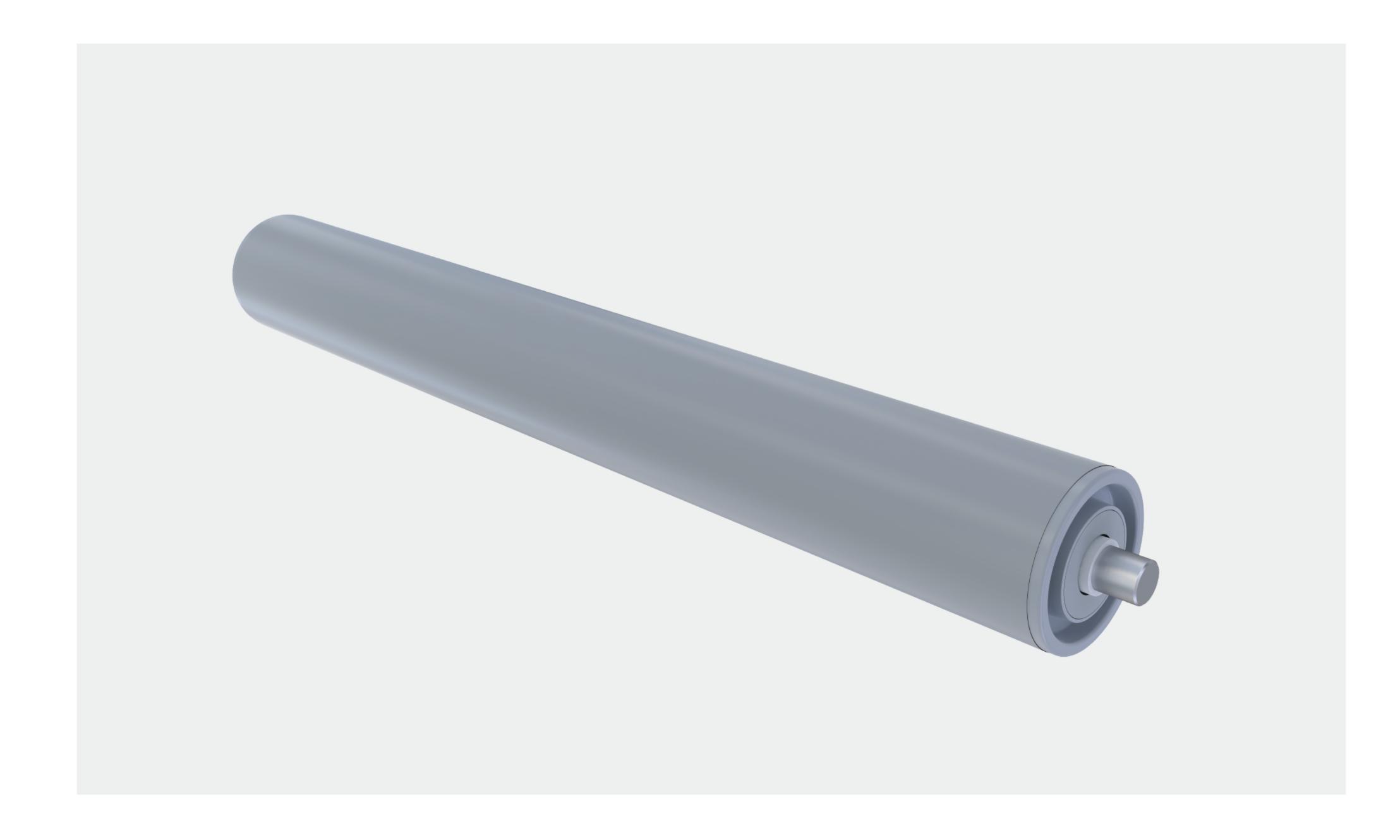
### Product information

Products	Application	Series	Features	Temperature range	Low Noise	Water- proof	Gravity	PolyVee	Sprocket	Round belt	Timing belt	Load capacity[kg]	Diameter [mm]
	for medium-duty materials		Plastic ball housings	-5°C~+40°C		_	•	_	_	_	_	50	φ38/φ50
	for medium-duty materials	M120	Steel bearing	-30°C~+80°C	•	_	•	_	_	_	_	220	φ38/φ50/φ60
Gravity Conveyor Roller Series	for medium-duty materials	M170	Plastic bearing	-5°C~+40°C	•	•	•	_	_	_	_	155	φ50/φ60
	for heavy-duty materials	H145	Plastic bearing	-5°C~+40°C	•	•	•	_	_	_	_	500	φ76/φ80/φ89
	for heavy-duty materials	H120	Steel bearing	-30°C~+80°C	•	_	•	_	_	_	_	500	φ80/φ89
Driven Conveyor	for medium-duty materials	M350	Belt drive/ Chain drive	-5°C~+40°C		•	_	•	•	•	•	155	φ50/φ60
Roller Series	for heavy-duty materials	H395	Chain drive	-5°C~+40°C		•	_	_	•	_	_	500	φ80/φ89
Curve Conveyor	for light to medium-duty materials	CM170	Tapered sleeve based on M170 series	-5°C~+40°C	•	•	•	_	_	_	_	30	φ50
	for light to medium-duty materials	CM350	Tapered sleeve based on M350 series	-5°C~+40°C	•	•	_	•	•	•	_	30	φ50

### Steel conveyor rollers Series L150

### **Application area**

Container conveyor system, in which rollers are usually used to convey packaged food, applicable ambient temperature range: -5 °C ~ +40 °C



### **Product features**

Flexible Rotation	The plastic ball bearings enable smooth and quick rotation, making them suitable f light-load conveyance.	for
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Good Chemical Stability — The cylinder body is usually made of PVC engineering plastic.

**Low Noise** — Compared to other series of products, it has slightly higher operating noise.

#### **Model Parameters**

**Pipe Parameters** — Diameter 50x2.5mm or 38X1.5mm, made of PVC.

**Shaft Parameters** — Diameter 12mm, made of 45# steel or stainless steel 304.

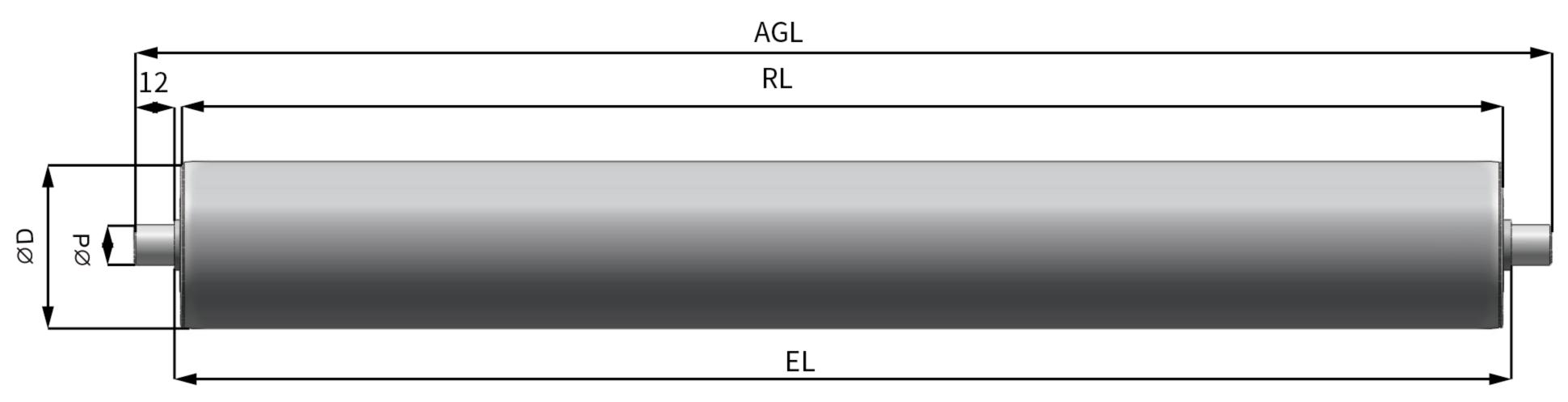
**End Cap Parameters** — Plastic end cap with special plastic ball bearings embedded.

Bearing Specifications —— Plastic bearings with inner and outer rings made of polyoxymethylene (POM), and balls made of stainless steel .

**Processing Technology** — Spring-press fit axial, and others.

### **Load capacity**

Ø Tube/ thickness	Ø Shaft	Installation method	Max. static load [kg] at installation length [mm]										
(mm)	(mm)		100	200	300	400	500	600	700	800			
ф38Х1.5	ф12	Spring-press fit	10	8	5	3.5	2	1.2	_	-			
ф50Х2.5	ф12	Spring-press fit	50	50	25	15	10	6.5	5	3.6			



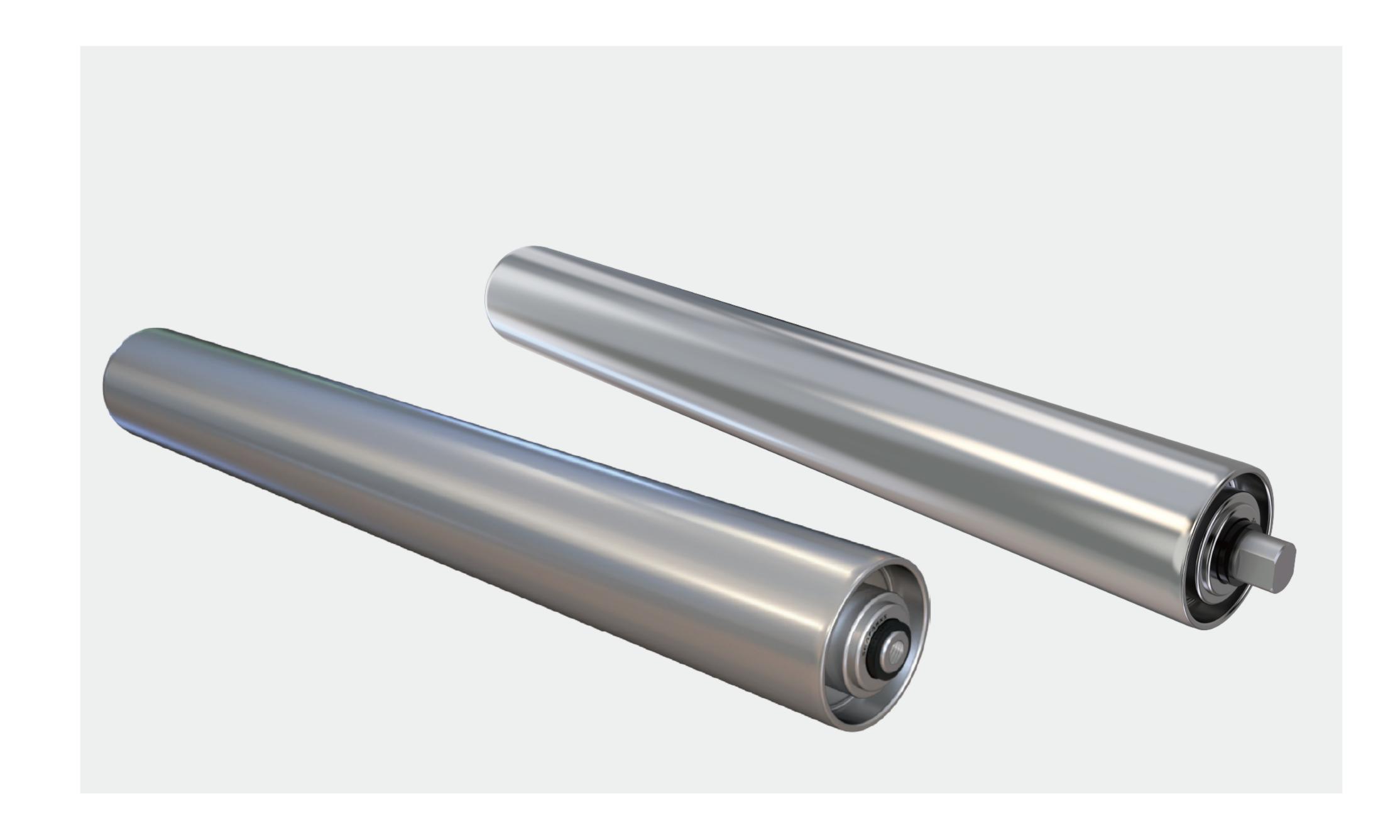
Ø Tube/ thickness (mm)	Ø Shaft (mm)	Bearing model	Installation method	Din	nensional relation	ship
ф38Х1.5	ф12	Stainless Steel Ball & Plastic Ring	Spring-press fit	RL=TL+16	EL=RL+8	AGL=EL+22
ф50Х2.5	ф12	Stainless Steel Ball & Plastic Ring	Spring-press fit	RL=TL+7.4	EL=RL+7	AGL=EL+22

Rollers Series M120

# Steel conveyor rollers Series M120

### **Application area**

Can be applied to the transportation of items such as cardboard, containers, drums, or tires, suitable for gravity or sliding conveyor roller lines. Can also be used for belt conveyor idlers (non-tensioning or with wrap angles). The models with steel bearing seats are designed for low-temperature or high-temperature environments. Temperature range: -30°C~+80°C.



#### **Product features**

Extremely high reliability	 The product operates well in various environments, including high and low temperatures, and has low requirements for the usage environment.
Low noise	 The precision ball bearing is fixed in the steel stamping bearing seat, which ensures quiet operation.
Side loading	The Tube end is designed with a rounded shape, which enables easy loading of materials from the side and eliminates axial forces through the use of ball bearings.
Stable structure	The non-drive side bearing components can be axially fixed in multiple ways, and the perfect closing radius is added to achieve a stable product structure.
Anti-static design	 The entire series can be made anti-static.

#### **Model Parameters**

Tube Data	 φ50x1.5mm, 60x2.0mm, material is Q235B or stainless steel 304
Shaft Data	 φ12mm (for tube withφ50 ), 15mm (for tube withφ60), material is 45# or stainless steel 304
End Cap Data	 Precision ball bearings are fixed in steel stamping bearing seats
Bearing Data	 6001Z, 6002Z, made of bearing steel or stainless steel
Processing Technology	 Internal and external thread, milling, spring-pressed shaft, surface knurling, punching, etc.

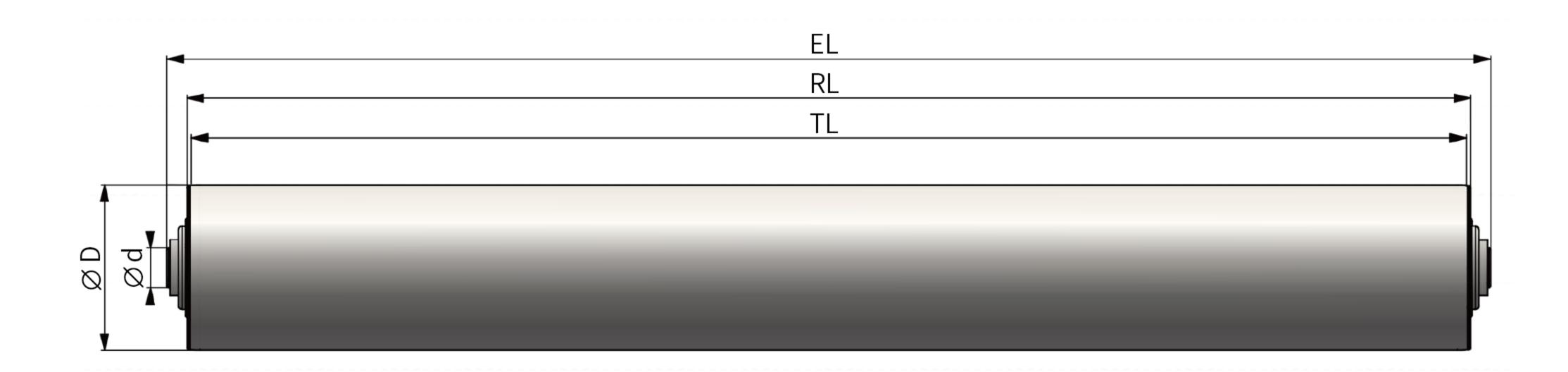
### **Load capacity**

Ø Tube/	Ø Shaft	Installation	Maximum static load (kg) for installation length (mm)										
thickness (mm)	(mm)	Method	200	400	600	800	1000	1200	1400	1600			
ф38Х1.2	ф12	Internal thread	80	80	80	58	38	25	18	-			
ψ36λ1.2	ф12	Spring loaded	78	78	78	55	35	23	16	-			
	φ10	Internal thread	120	120	120	80	65	35	30	25			
		Spring loaded	115	85	50	40	35	30	25	20			
<b>↓</b> Γ0V1 Γ	ф12	Internal thread	150	150	150	150	95	65	50	35			
ф50Х1.5		Spring loaded	145	115	75	55	45	35	30	25			
	<b>4 1</b> Γ	Internal thread	160	160	160	160	105	75	55	40			
	φ15	Spring loaded	155	155	155	125	100	70	50	35			
ф50X2.0	ф12	Internal thread	145	145	145	145	95	65	50	35			
ψυσλε.υ	Ψ1Ζ	Spring loaded	145	115	75	55	45	35	30	25			
ф60Х1.5	ф12	Internal thread	150	150	150	150	95	65	50	35			
φουλτισ	Φ12	Spring loaded	145	115	75	55	45	35	30	25			

# Steel conveyor rollers Series M120

### **Load capacity**

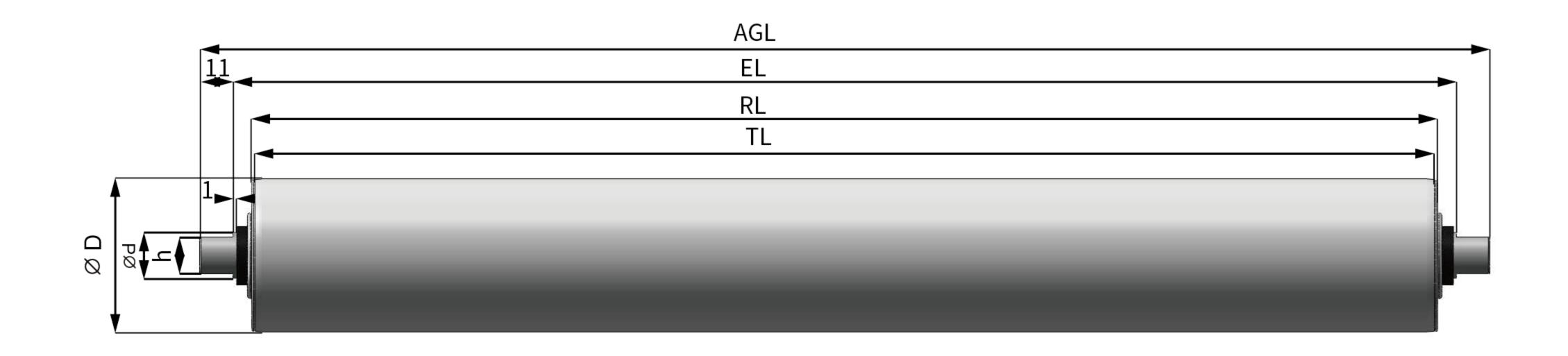
Ø Tube/ thickness	Ø Shaft	Installation Method	Maximum static load (kg) for installation length (mm)										
(mm)	(mm)		200	400	600	800	1000	1200	1400	1600			
<b>ФСОV1</b> Б	+ COV/1 F + 1 F	Internal thread	160	160	160	160	105	75	55	40			
ф60Х1.5 ф15	Spring loaded	155	155	155	125	100	70	50	35				
	ф12	Internal thread	150	150	150	150	150	150	110	85			
ታይበ <b>ለ</b> ጋ ሀ	Ψ1Ζ	Spring loaded	145	120	75	55	45	40	35	30			
ф60Х2.0	φ15	Internal thread	230	230	230	230	230	160	115	90			
		Spring loaded	220	220	175	130	100	85	70	65			



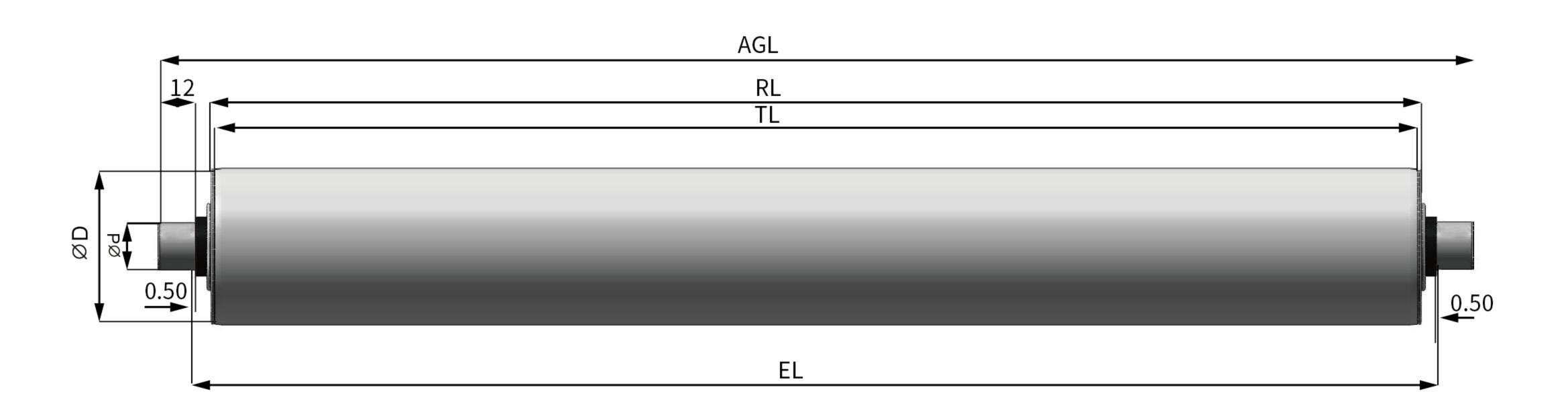
Ø Tube/ thickness (mm)	Ø Shaft (mm)	Bearing Model	Installation Method	Size Rela	tionship
ф38Х1.2	ф12	6001-Z	Internal Thread M8	RL=TL+2.4	EL=RL+11.4
	ф10	6001-非标	Internal Thread M8	RL=TL+2	RL=TL+2.4
ф50Х1.5	ф12	6001-Z	Internal Thread M8	RL=TL+2	EL=RL+12
	ф15	6002-Z	Internal Thread M10	RL=TL+2	EL=RL+12
φ50X2.0	ф12	6001-Z	Internal Thread M8	RL=TL+2	EL=RL+11.4
460V2 0	ф12	6001-Z	Internal Thread M8	RL=TL+2.4	EL=RL+11.4
ф60Х2.0	ф15	6002-Z	Internal Thread M10	RL=TL+2.4	EL=RL+12
ტ60X1 5	ф12	6001-Z	Internal Thread M8	RL=TL+2.4	EL=RL+12
ф60Х1.5	ф15	6002-Z	Internal Thread M10	RL=TL+2.4	EL=RL+12

# Steel conveyor rollers Series M120

### Dimensional drawing



Ø Tube/ thickness (mm)	Ø Shaft (mm)	Bearing modell	Installation method	Thickness	Dimen	sional relatio	nship
ф38Х1.2	ф12	6001-Z	Milling flat	10	AGL=EL+22	EL=RL+11.4	RL=TL+2.4
	ф10	6001- Non-standard	Milling flat	8	AGL=EL+22	EL=RL+12	RL=TL+2
ф50Х1.5	ф12	6001-Z	Milling flat	10	AGL=EL+22	EL=RL+12	RL=TL+2
	φ15	6002-Z	Milling flat	12	AGL=EL+22	EL=RL+12	RL=TL+2
ф50Х2.0	ф12	6001-Z	Milling flat	10	AGL=EL+22	EL=RL+11.4	RL=TL+2
460V2 0	ф12	6001-Z	Milling flat	10	AGL=EL+22	EL=RL+11.4	RL=TL+2.4
ф60Х2.0	φ15	6002-Z	Milling flat	12	AGL=EL+22	EL=RL+12	RL=TL+2.4
φ60X1.5	ф12	6001-Z	Milling flat	10	AGL=EL+22	EL=RL+12	RL=TL+2.4
φουλτισ	φ15	6002-Z	Milling flat	12	AGL=EL+22	EL=RL+12	RL=TL+2.4

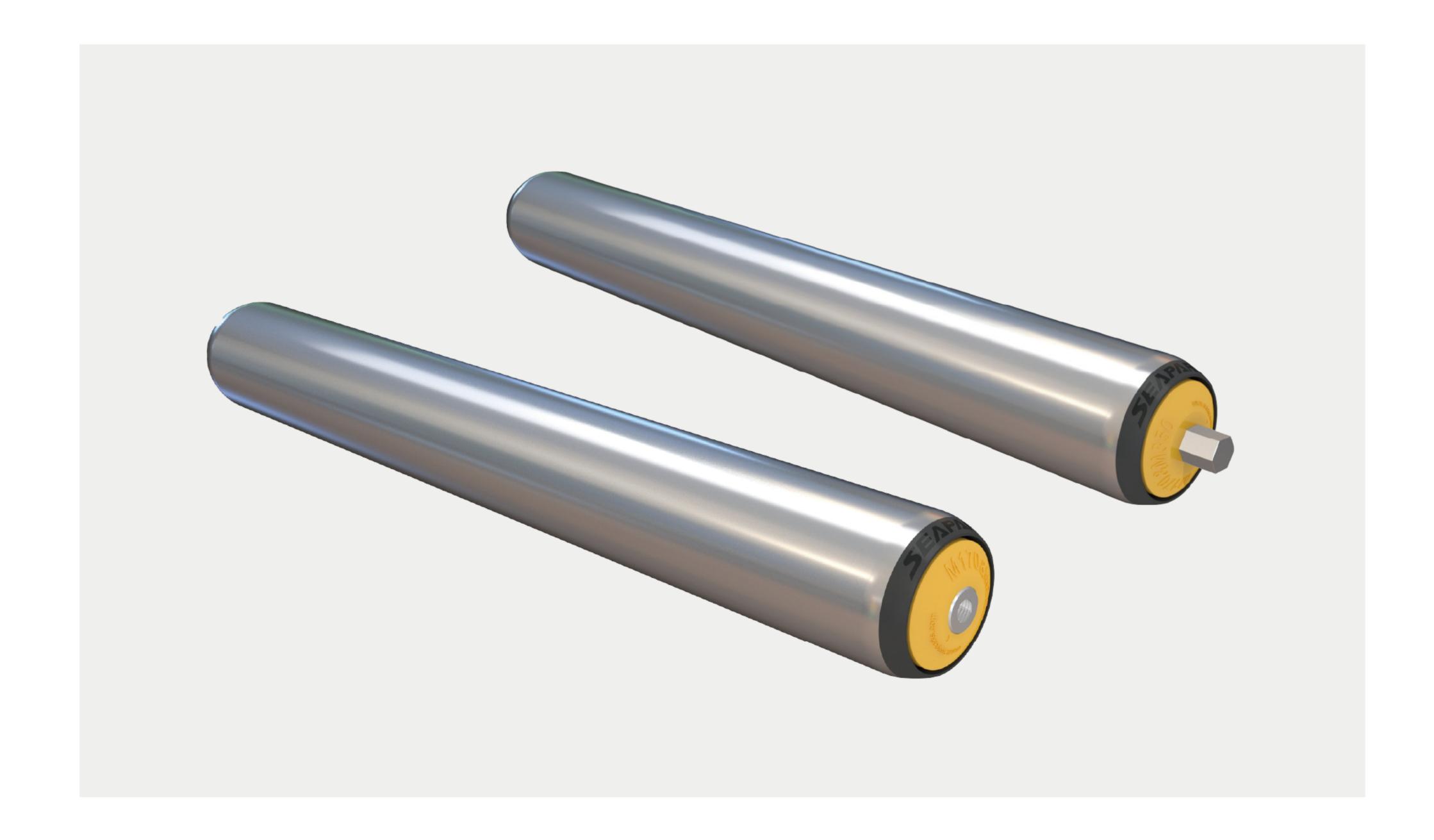


Ø Tube/ thickness (mm)	Ø Shaft (mm)	Bearing model	Installation method	Dimensional relationship		
ф38Х1.2	ф12	6001-Z	Spring- press fit	AGL=EL+23	EL=RL+10.4	RL=TL+2.4
	ф10	6001- Non-standard	Spring- press fit	AGL=EL+23	EL=RL+11	RL=TL+2
ф50Х1.5	ф12	6001-Z	Spring- press fit	AGL=EL+23	EL=RL+11	RL=TL+2
	φ15	6002-Z	Spring- press fit	AGL=EL+23	EL=RL+11	RL=TL+2
ф50Х2.0	ф12	6001-Z	Spring- press fit	AGL=EL+23	EL=RL+10.4	RL=TL+2
4 COV2 O	ф12	6001-Z	Spring- press fit	AGL=EL+23	EL=RL+10.4	RL=TL+2.4
ф60Х2.0	φ15	6002-Z	Spring- press fit	AGL=EL+23	EL=RL+11	RL=TL+2.4
φ60X1.5	ф12	6001-Z	Spring- press fit	AGL=EL+23	EL=RL+11	RL=TL+2.4
Ψυσντισ	φ15	6002-Z	Spring- press fit	AGL=EL+23	EL=RL+11	RL=TL+2.4

### Gravity Conveyor Rollers Series M170

### Application area

Can be used for transportation of cardboard, cartons, barrels, or wheels, suitable for gravity or sliding conveyor roller lines. Can also be used as belt support rollers (non-tensioning or with crowned rollers, and with anti-static configura tion). Temperature range is: -5°C~+40°C.



### Product features

Effective dust and

water resistance

Extremely high reliability	 This roller has extremely high functional reliability.
	Precision ball bearings, high polymer polymers, and s

Precision ball bearings, high polymer polymers, and seals can achieve extremely quiet operation. Low noise

The labyrinth seal makes the roller have excellent dust and drip-proof performance.

The Tube end is designed with an inverted round shape, which can easily load materials Side loading from the side and eliminate axial forces through ball bearings and seals.

The axial fixing of the non-drive side bearing assembly can be achieved in various ways, Stable structure and the perfect closing radius can be added to achieve a stable structure.

#### Model parameters

φ50x1.5mm, material is Q235B or stainless steel 304 Tube Data Shaft Data φ14mm, 11HEX, material is 45# or stainless steel 304

high-strength nylon material End cap Data

Seal Data labyrinth seal, high-strength nylon material

Bearing Data — 6002RZ, bearing steel or stainless steel

internal and external threads, milling, spring pressing shaft, Processing

technology surface knurling, punching, etc.

### Load capacity

Ø Tube/		la atallatia a	Maximum static load (kg) for installation length (mm)								
thickness (mm)	Ø Shaft (mm)	Installation Method	200	400	600	800	1000	1200	1400	1600	
	11HEX	Spring- press fit	150	70	45	35	30	25	20	15	
φ50X1.5	ф12	Spring-press fit/ Internal thread	150	85	55	40	35	30	25	20	
φοσκιο	φ14	Internal thread	155	155	155	155	110	70	55	40	
	φ15	Internal thread	155	155	155	155	110	70	55	40	
	11HEX	Spring- press fit	155	70	45	35	30	25	20	15	
ф60X2.0	ф12	Spring-press fit/ Internal thread	165	80	50	40	35	30	25	20	
Ψ 0 0 / 12.0	φ14	Internal thread	170	170	170	170	170	165	120	100	
	φ15	Internal thread	170	170	170	170	170	165	120	100	

Rollers Series M170

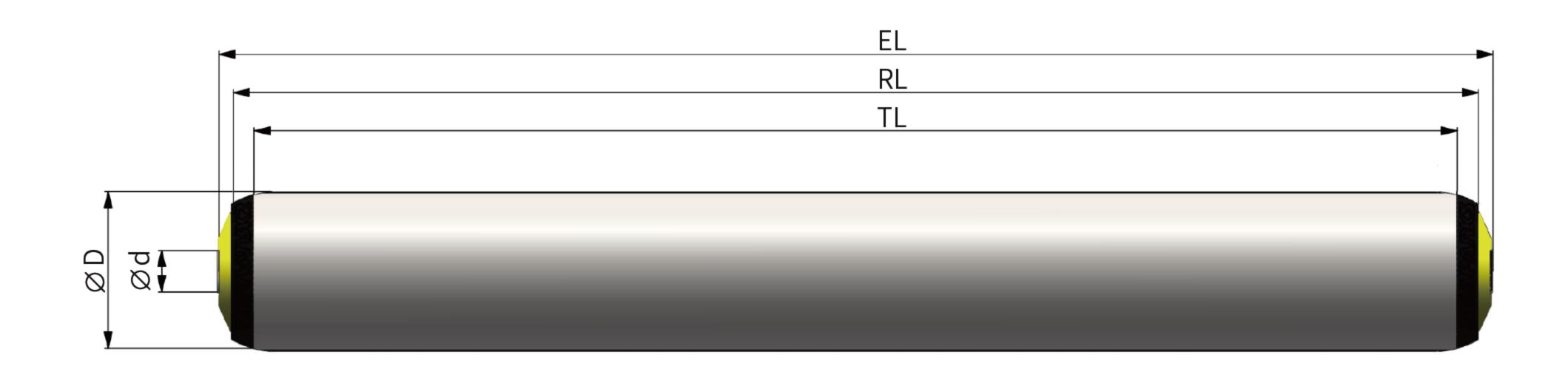
# Gravity Conveyor Rollers Series M170

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### Dimensional drawing

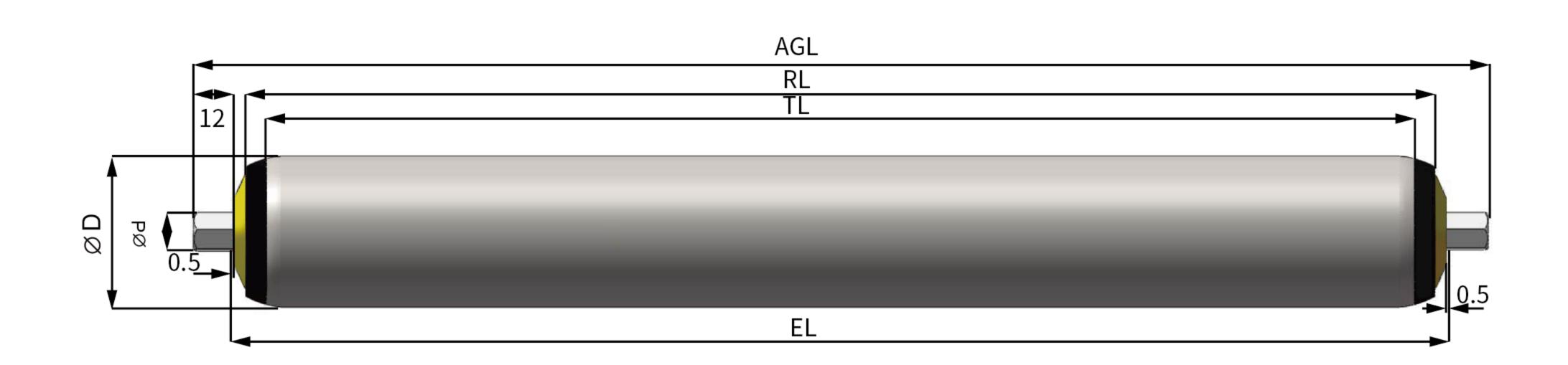
Rollers Series M170



Ø Tube/thickness (mm)	Ø Shaft (mm)	Bearing model	Installation method	Dimensional	relationship
	φ12	6002-2RZ	Internal thread M8		
φ50X1.5 φ60X2.0	φ14	6002-2RZ	Internal thread M8	RL=TL+13.6	EL=RL+9
	φ15	6002-2RZ	Internal thread M10		

### Dimensional drawing

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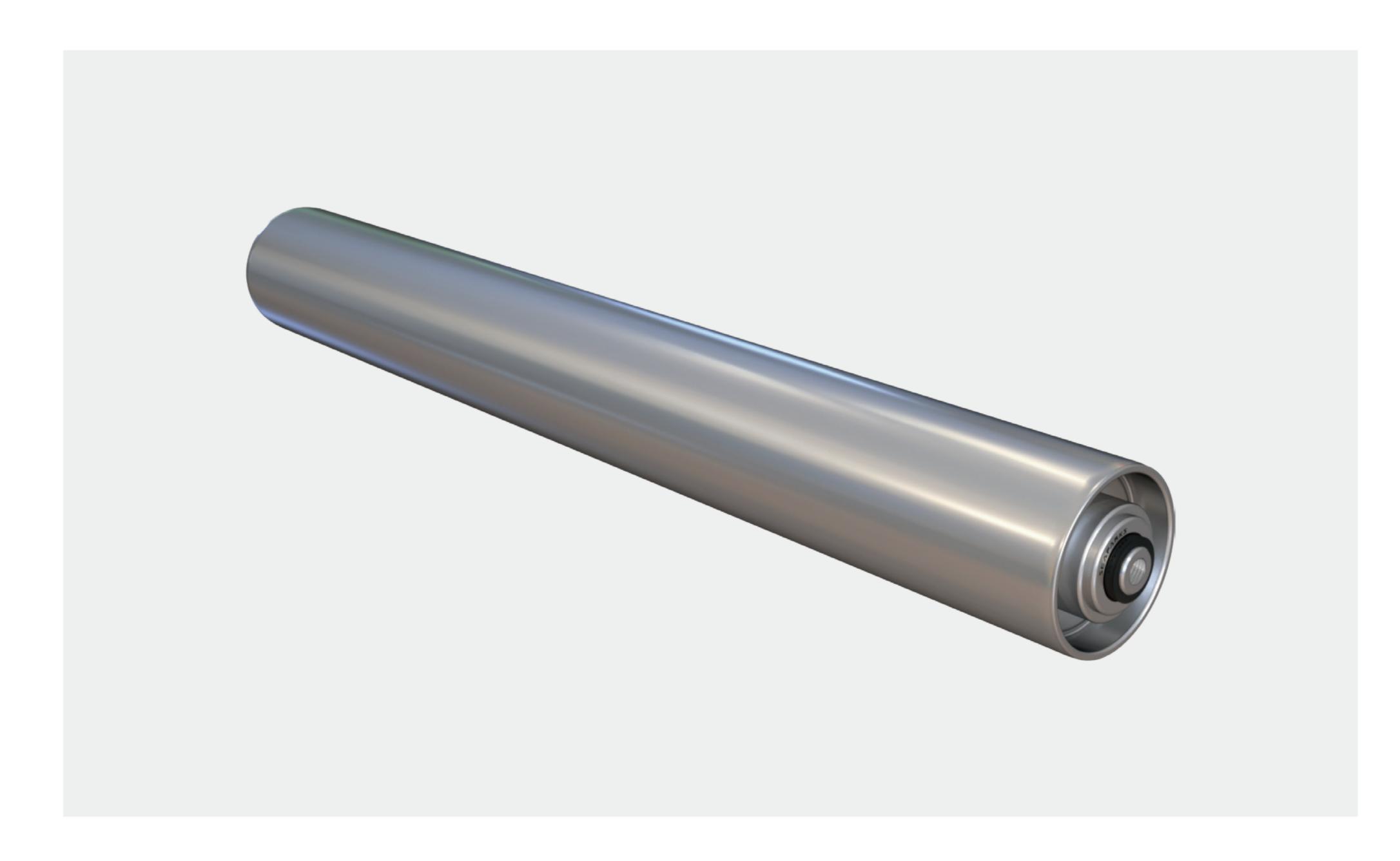


	Ø Tube/thickness (mm)	Ø Shaft (mm)	Bearing model	Installation method	Dimensio	onal relati	onship
	ф50X1.5 ф60X2.0	11HEX	6002-2RZ	Size Relationship	DI -TI ±12 6	EI –DI ±0	AGL=EL+23
		ф12	6002-2RZ	Size Relationship	KL-ILT13.0	EL-KL+9	AGL-ELT23

### Gravity Conveyor Rollers Series H129

### Application area

It can be used for transport such as cardboard, containers, drums or tyres, for gravity or sliding conveyor roller lines, and for belt conveyor idlers (non-tensioned or angled positions). Versions with steel housings are designed for low temperature or high ambient temperature applications, suitable for ambient temperature range: -30°C~+80°C.



### **Product features**

Extremely reliable —	The requirements for the use environment are not high, and both high and low temperatures can operate well;
Low noise —	Precision ball bearings are fixed in steel stamped housings for quieter operation;
Side loading —	The tube end is rounded for easy loading from the side, eliminating axial forces through ball bearings;
Solid construction —	The axial fixation of the non-driving side bearing assembly can be realized in a variety of ways, and the perfect closing arc can be added to achieve a stable structure of the product;
Anti-static design —	All series are anti-static.

#### Model parameters

Pipe parameters — Diameter 76X3mm/80X3mm/89X3mm, made of Q235B or stainless steel 304

Pivot parameters — Diameter 20mm, material 45# or stainless steel 304

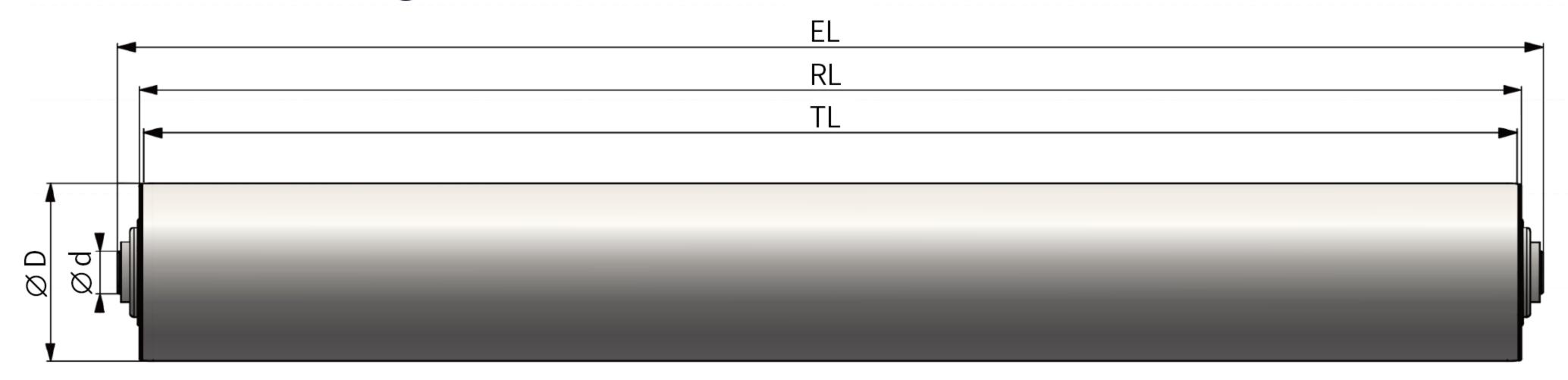
End cap parameters — Precision ball bearings are fixed in steel stamped housings

Bearing specifications — 6204Z in bearing steel or stainless steel

**Processing technology** — Internal and external threads, milling, surface knurling, eye-punching, etc

### **Load capacity**

Ø Tube/ thickness (mm)	Ø Shaft (mm)	Installation Method	Maximum static load (kg) for installation length (mm)									
			200	800	1000	1200	1400	1600	1800	2000		
ф76Х3	ф20	Internal thread	500	500	500	500	450	345	270	220		
ф80Х3	ф20	Internal thread	500	500	500	500	450	345	270	220		
ф89Х3	ф20	Internal thread	500	500	500	500	450	480	380	305		

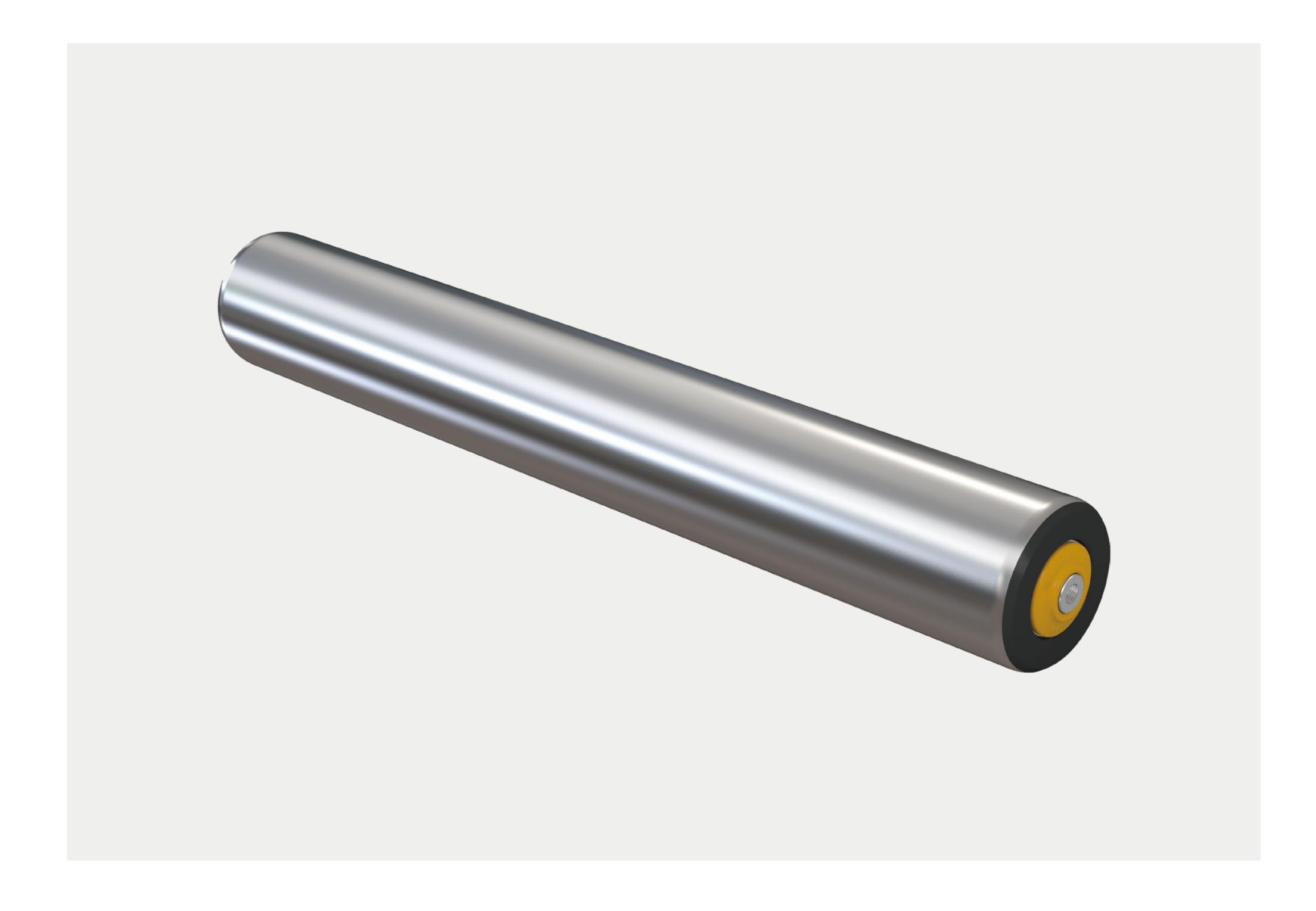


Ø Tube/thickness (mm)	Ø Shaft (mm)	Bearing model	Installation method	Dimensiona	l relationship
ф76Х3	ф20	6204-Z	Internal thread M12	RL=TL+4	EL=RL+12
ф80Х3	ф20	6204-Z	Internal thread M12	RL=TL+4	EL=RL+12
ф89Х3	ф20	6204-Z	Internal thread M12	RL=TL+4	EL=RL+12

### **Gravity Conveyor Rollers Series H145**

### **Application area**

Can be used in gravity or passive conveyor systems for transporting paperboard, crates, barrels, tires, pallets, or steel crates. The product has a high load-bearing capacity of up to 5000N, making it suitable for higher load applications, with an applicable ambient temperature range of -5°C~+40°C.



### **Product features**

Low noise	precision ball bearings, polymer materials, and sealing components can achieve extremely quiet operation;
Side loading	the tube end is designed with a rounded shape, making it easy to load materials from the side;
Axial load capacity	 eliminating axial forces through ball bearings and sealing components;
Stable structure	 the non-drive side bearing assembly can be axially fixed in multiple ways, with a perfect closing radius, achieving a sturdy structure.

#### Model parameters

φ80x3mm, φ89x3mm, material is Q235B or stainless steel 304 Tube Data

φ20mm, material is 45# or stainless steel 304 Shaft Data

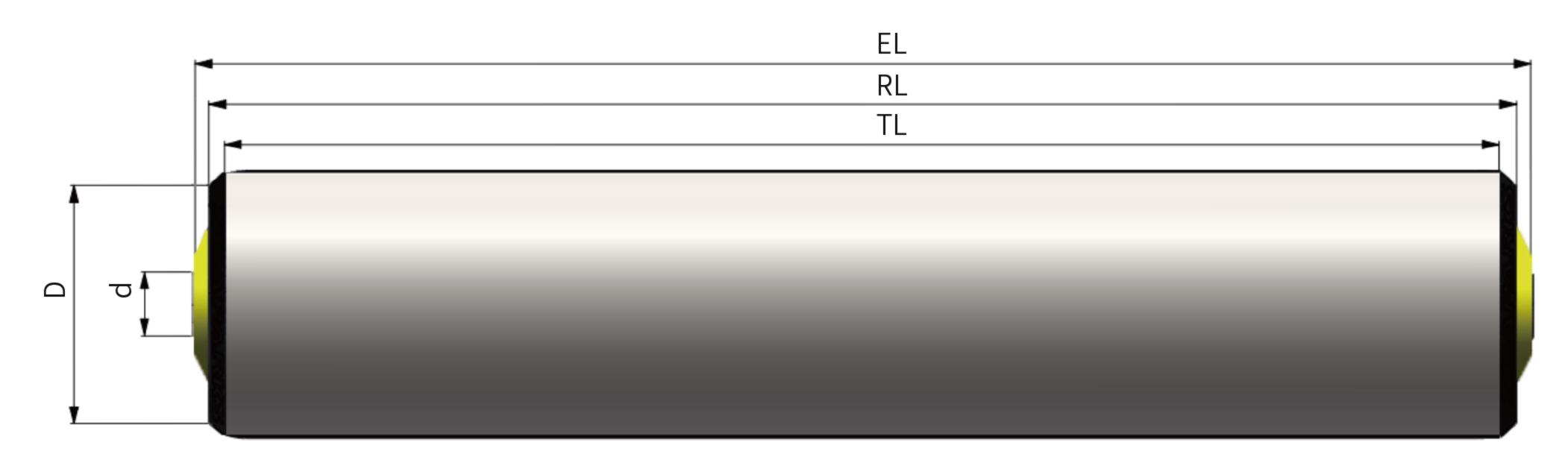
high-strength nylon material End cap Data

**Bearing Data** 6205RZ, made of bearing steel or stainless steel

Processing technology internal and external threads, milling, surface knurling, punching, etc.

### Load capacity

Ø Tube/ thickness (mm)	Ø Shaft (mm)	Installation Method	Max	Maximum static load (kg) for installation length (mm)								
			200	800	1000	1200	1400	1600	1800	2000		
ф80Х3	ф20	内螺纹	500	500	500	500	450	345	270	220		
ф89Х3	ф20	内螺纹	500	500	500	500	500	480	380	305		



Ø Tube/ thickness (mm)	Ø Shaft (mm)	Bearing model	Installation method	Dimensional	relationship
ф80Х3	ф20	6205-2RZ	Internal thread	RL=TL+10	EL=RL+10
ф89Х3	ф20	6205-2RZ	Internal thread	RL=TL+8	EL=RL+11

### Driven Conveyor Roller Series M350

### APPLICATION AREA

### Application area

Suitable for handling and conveying paperboard, cartons, drums, or tires with a driven device, within the temperature range of -5°C~+40°C.





#### **Product Features**

 Using a polyamide drive head can achieve extremely quiet opera Low noise

The tube end is designed with a rounded shape, making it easy to load materials from the Side loading

side and eliminating axial forces through ball bearings and seals.

Effective dust and water resistance

— The labyrinth seal makes the roller excellent at dust and water droplet resistance.

The non-driven side bearing assembly can be axially fixed in multiple ways, Stable structure with perfect closure radius added to achieve a sturdy structure for the product

It has multiple drive head models, such as PolyVee, sprocket, round belt, and timing belt. Modular structure —

The insertable polyamide drive head can achieve the interchangeability of sprocket and timing belt.

#### **Model Parameters**

φ50x1.5mm, material is Q235B or stainless steel 304. Shaft Data φ14mm, 11HEX, material is Q235B or stainless steel 304.

high-strength nylon material End cap Data

labyrinth seal, high-strength nylon material. Seal Data 6002 RZ, material is bearing steel or stainless steel. Bearing Data

Processing internal and external threads, milling, spring-pressed shaft, surface knurling, drilling, etc. technology

PolyVee head (PJ type), sprocket (08B-14T), round belt, timing belt (T5-26, width 10mm). Drive mode





### Load capacity

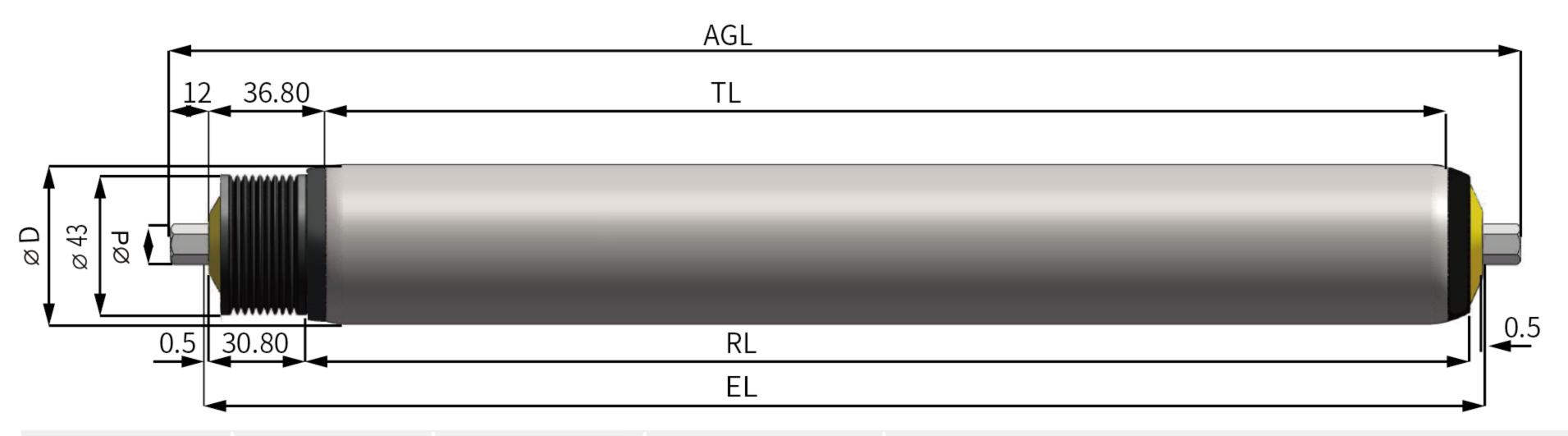
Ø Tube/ thickness (mm)	Ø Shaft (mm)	Installation Method	Maximum static load (kg) for installation length (mm)									
			200	400	600	800	1000	1200	1400	1600		
4 FOV1 F	11HEX	Spring-loaded	150	70	45	35	30	25	20	15		
ф50Х1.5	ф12	Spring-loaded /Internal Thread	150	85	55	40	35	30	25	20		

# Driven Conveyor Roller Series M350

### **Load capacity**

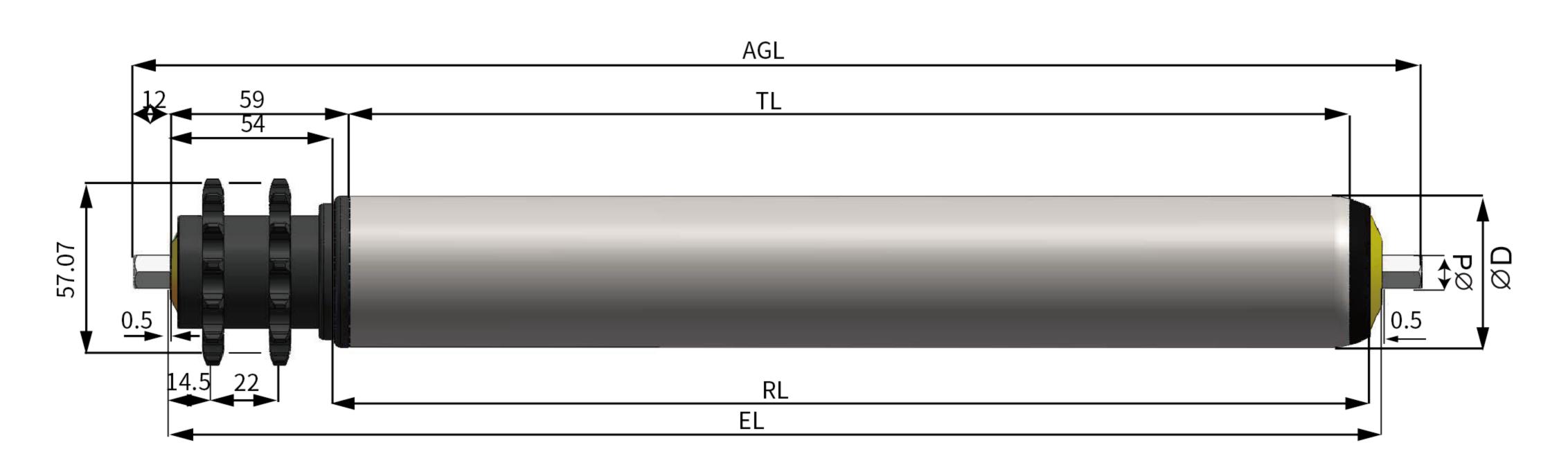
Ø Tube/ thickness	Ø Shaft	Installation	Maximum static load (kg) for installation length (mm)								
(mm)	(mm)	Method	200	400	600	800	1000	1200	1400	1600	
ф50Х1.5	φ14	Internal thread	155	155	155	155	110	70	55	40	
	φ15	Internal thread	155	155	155	155	110	70	55	40	
	11HEX	Spring-press fit	155	70	45	35	30	25	20	15	
460V2.0	ф12	pring Press Fit/ Internal Thread	165	80	50	40	35	30	25	20	
ф60Х2.0	φ14	Internal thread	170	170	170	170	170	165	120	100	
	φ15	Internal thread	170	170	170	170	170	165	120	100	

### Dimensional drawing

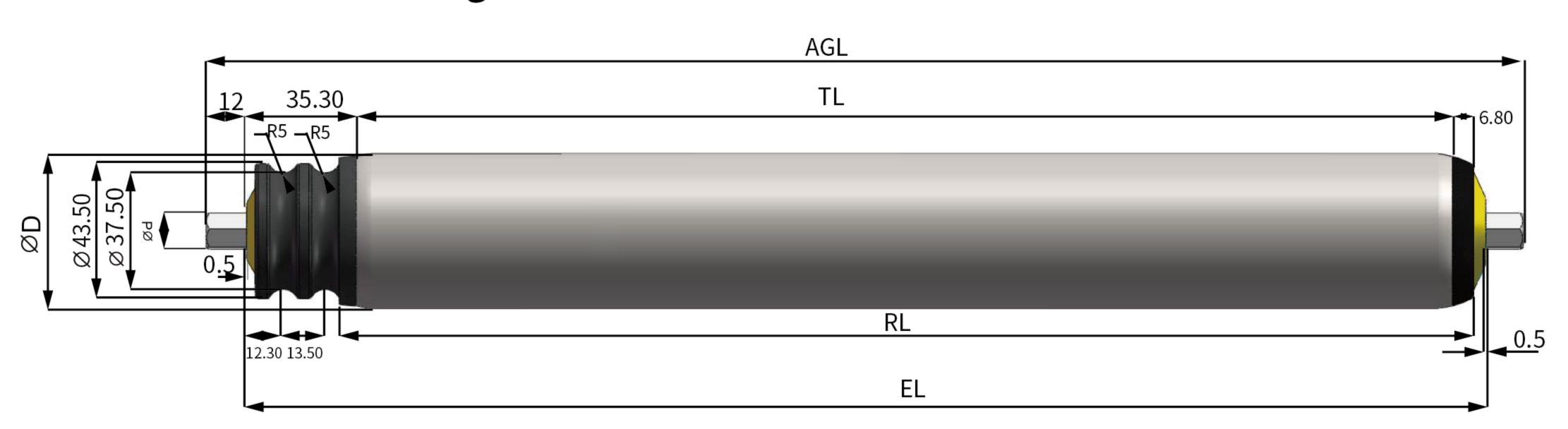


	Ø Tube/ thickness (mm)	Ø Shaft (mm)	Bearing model	Installation method	Dimensional relationship					
	ф50Х1.5	11六方	6002-2RZ	Spring-press fit	RL=TL+12.8	EL=RL+35.8	^ CI −EI ±22			
		ф12	6002-2RZ	Spring-press fit	KL-1L+12.0	EL-KLT33.0	AGL=EL+23			

### Dimensional drawing



Ø Tube/ thickness (mm)	Ø Shaft (mm)	Bearing model	Installation method	Dime	nsional relationsh	nip
φ50X1.5	11六方	6002-2RZ	Spring-press fit	DI _TI +11 0	FI DI 1 FO	A C L — E L 1 2 2
ф60Х2.0	ф12	6002-2RZ	Spring-press fit	RL=TL+11.8	EL=RL+59	AGL=EL+23

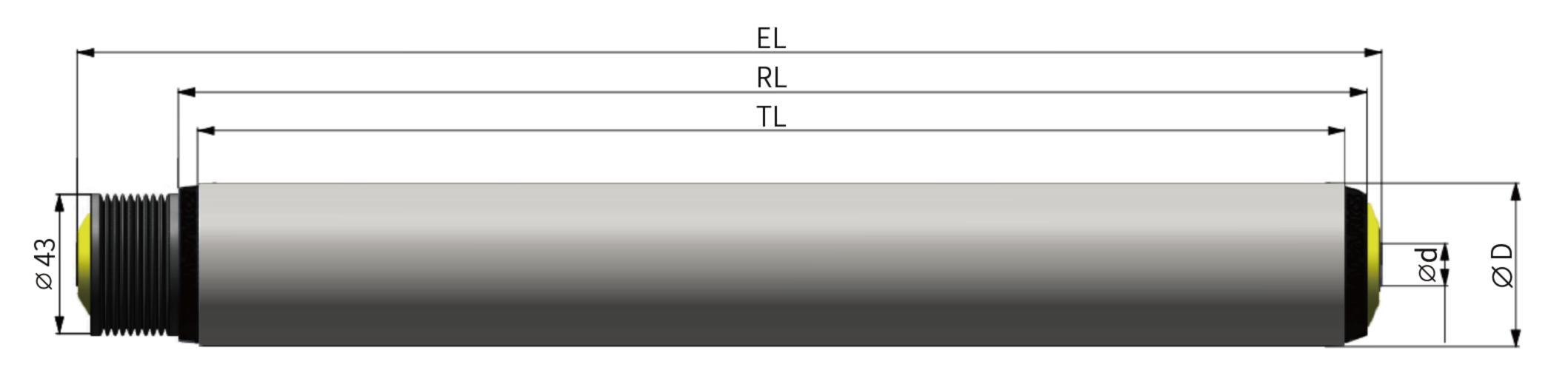


Ø Tube/ thickness (mm)	Ø Shaft (mm)	Bearing model	Installation method	Dim	nensional relations	hip
φ50X1.5	11六方	6002-2RZ	Spring-press fit	DI -TI + 12 2	FI -DI +24 0	ACI -FL 122
ф60Х2.0	φ12	6002-2RZ	Spring-press fit	RL=TL+12.3	EL=RL+34.8	AGL=EL+23

#### 24

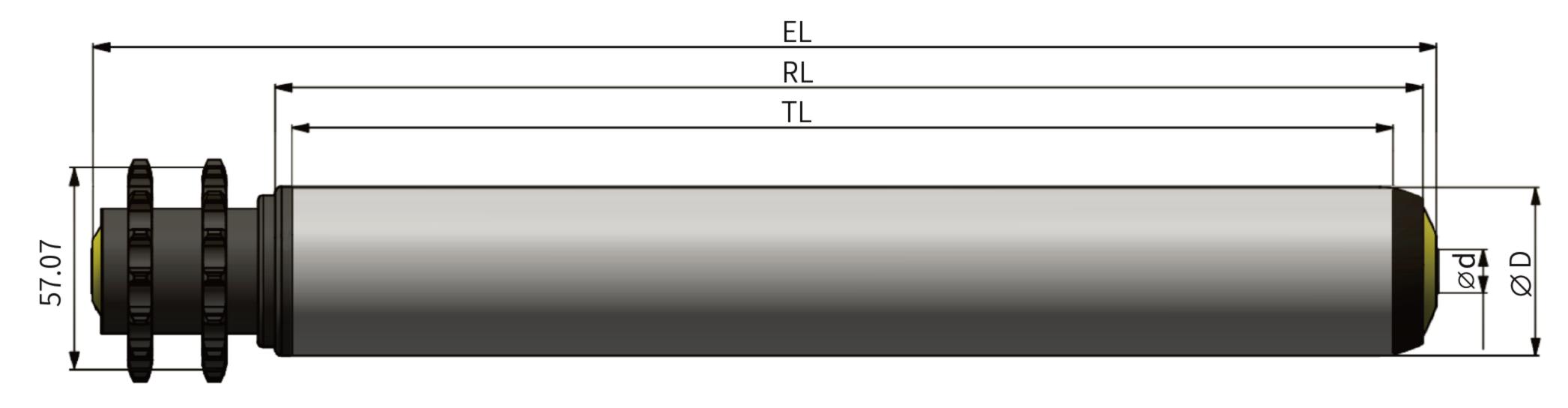
### Driven Conveyor Roller Series M350

### Dimensional drawing



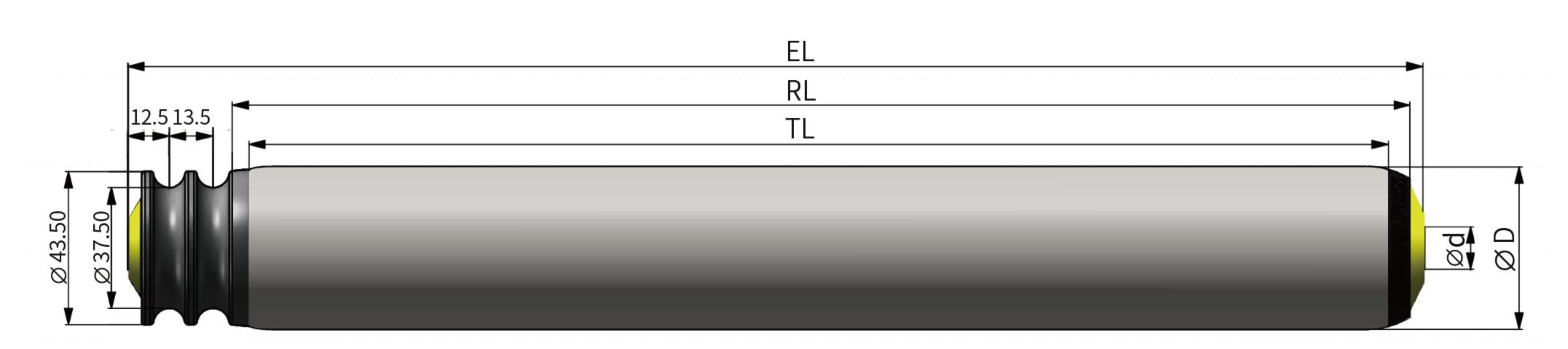
Ø Tube/ thickness (mm)	Ø Shaft (mm)	Bearing model	Installation method	Dimensional	relationship
	ф12	6002-2RZ	Internal Thread		
ф50Х1.5	ф14	6002-2RZ	Internal Thread	RL=TL+12.8	EL=RL+35.8
	φ15	6002-2RZ	Internal Thread		

### Dimensional drawing

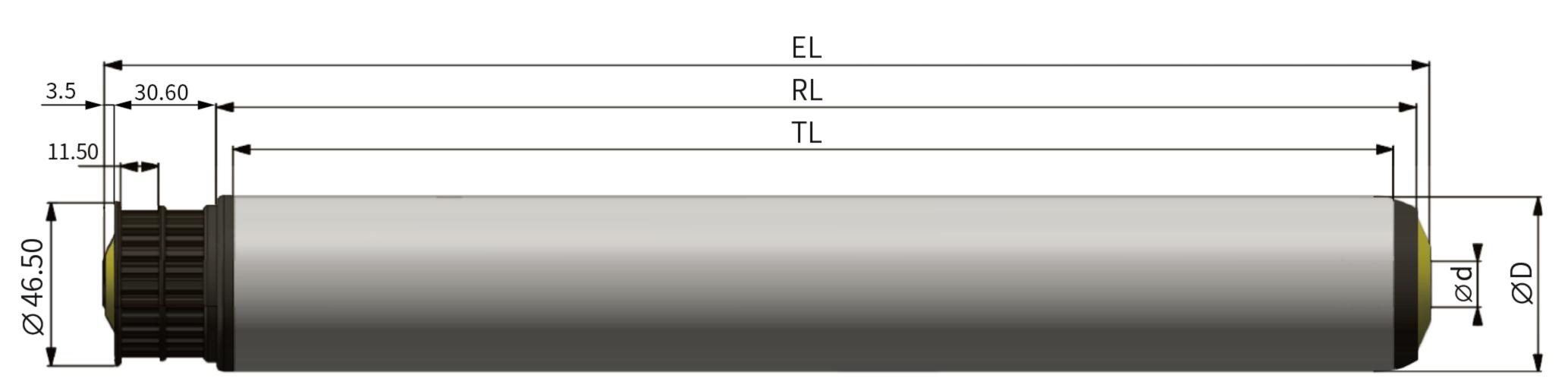


Ø Tube/ thickness (mm)	Ø Shaft (mm)	Bearing model	Installation method	Dimensional	relationship
	φ12	6002-2RZ	Internal Thread		
ф50X1.5 ф60X2.0	φ14	6002-2RZ	Internal Thread	RL=TL+11.8	EL=RL+59
	φ15	6002-2RZ	Internal Thread		

### Dimensional drawing



Ø Tube/ thickness (mm)	Ø Shaft (mm)	Bearing model	Installation method	Dimensional	relationship
ф50Х1.5	ф12	6002-2RZ	Internal Thread		
	φ14	6002-2RZ	Internal Thread	RL=TL+12.3	EL=RL+34.8
	ф15	6002-2RZ	Internal Thread		



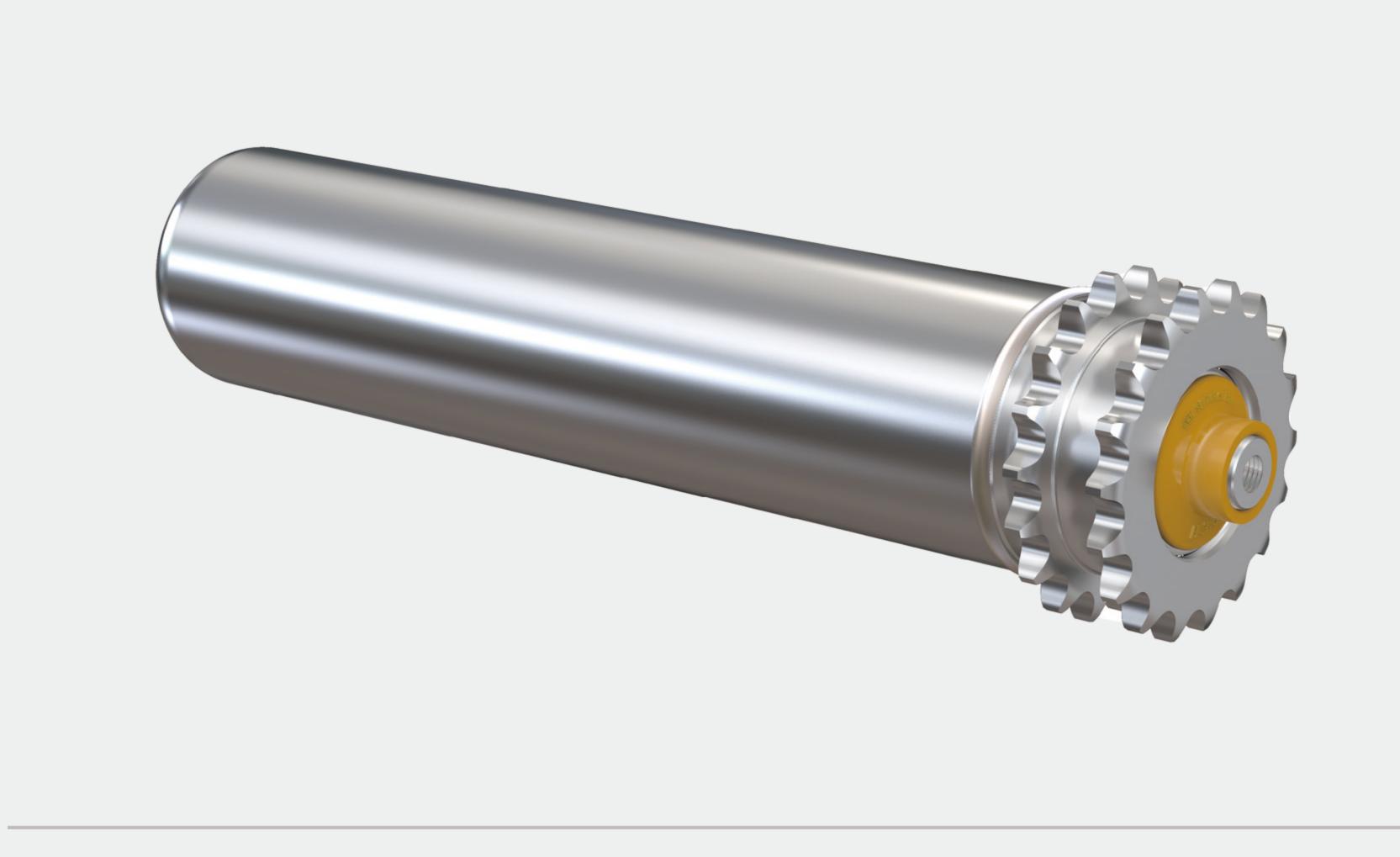
Ø Tube/ thickness (mm)	Ø Shaft (mm)	Bearing model	Installation method	Dimensiona	l relationship
	ф12	6002-2RZ	Internal Thread		
ф50Х1.5	ф14	6002-2RZ	Internal Thread	RL=TL+11.8	EL=RL+38.6
	ф15	6002-2RZ	Internal Thread		

### Driven Conveyor Roller Series H395

# APPLICATION AREA

### Application area

The conveyor roller is used for conveying heavy materials such as containers, barrels, wheels, pallets, or steel containers. Suitable temperature range: -5°C~+40°C.



#### **Product features**

The roller has a particularly stable and sturdy structure, and the chain wheel is made of Sturdy structure

steel and permanently welded. Multiple drive types -

Multiple chain wheel heads are available, and you can choose to use chain or tangen tial chain drive between the rollers.

The end of the Tube is designed with a rounded shape, which allows easy loading of Side loading materials from the side, and eliminates axial force through ball bearings and seals.

#### Model parameters

Tube Data — φ80x3mm, φ89x3mm, material is Q235B or stainless steel 304

Shaft Data — φ20mm, material is 45# or stainless steel 304

End cap Data — High-strength nylon material

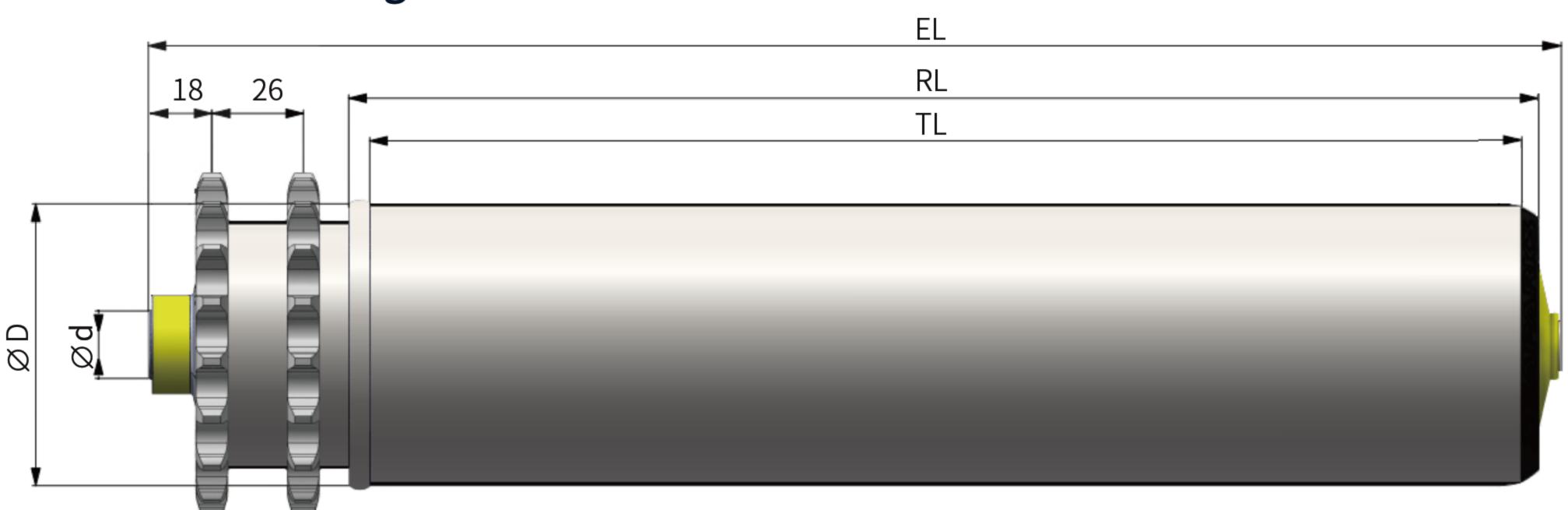
**Bearing Data** — 6205RZ, material is bearing steel or stainless steel

Processing technology — Internal and external threads, milling, surface knurling, punc hing, etc.

**Driven Mode** — 10B 15T, 10B 18T, double chain wheel.

### Load capacity

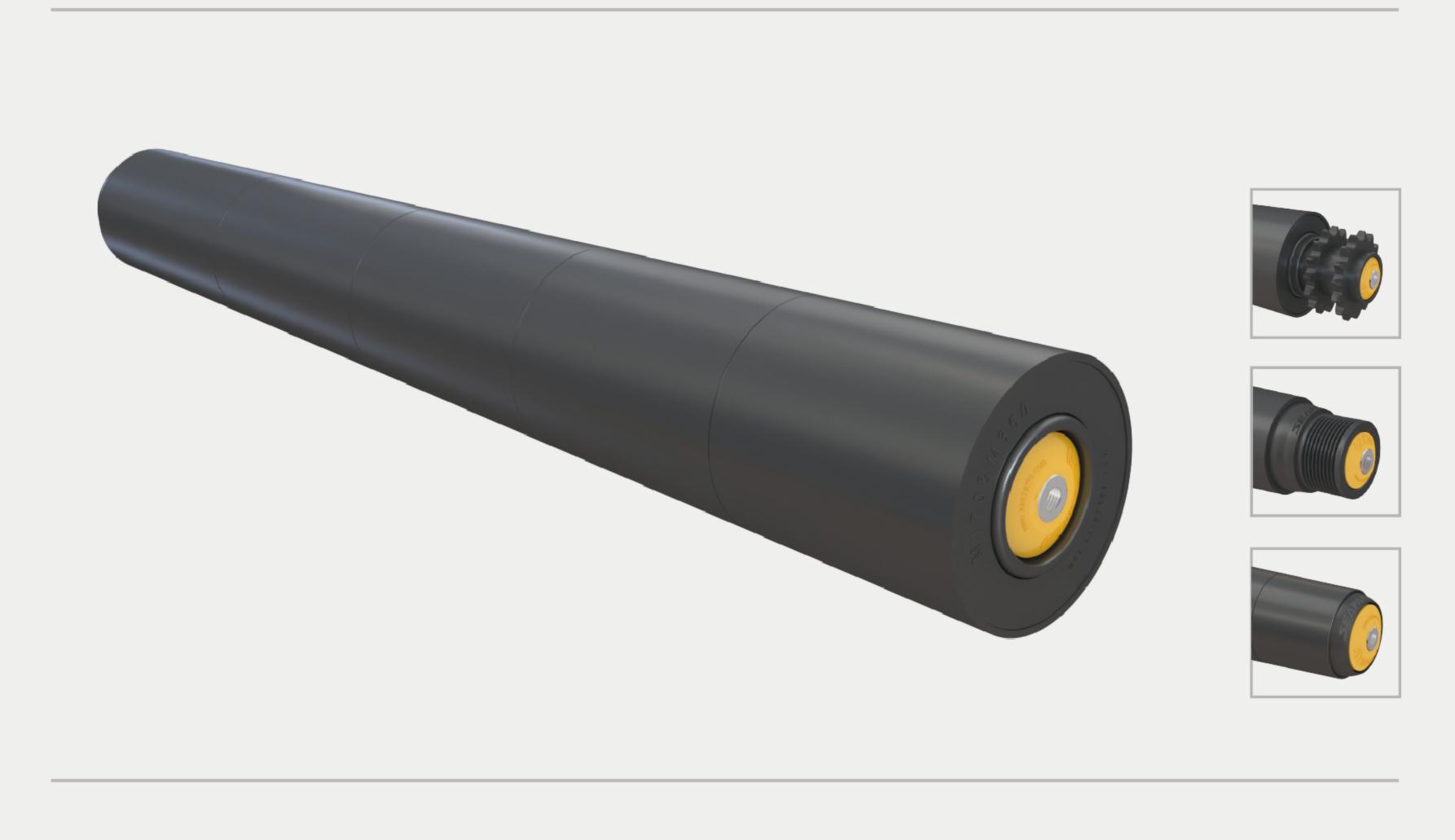
Ø Tube/	Ø Shaft	Installation Method	Max	imum s	tatic lo	ad (kg)	for inst	allation	length	(mm)
thickness (mm)	(mm)		200	800	1000	1200	1400	1600	1800	2000
ф80Х3	ф20	Internal thread	500	500	500	500	450	345	270	220
ф89ХЗ	ф20	Internal thread	500	500	500	500	500	480	380	305



Ø Tube/thickness (mm)	Ø Shaft (mm)	Bearing model	Installation method	Dimensional	relationship
ф80Х3	ф20	6205-2RZ	Internal thread	RL=TL+9	EL=RL+62
ф89Х3	ф20	6205-2RZ	Internal thread	RL=TL+8	EL=RL+62.5

### Curved Conveyor Roller Series CM170/CM350

### APPLICATION AREA Application area This series can be used for the transportation of small cardboard or boxes, as well as for curved conveyance in the packaging industry and assembly line, etc. Suitable temperature range: -5°C~+40°C; Suitable for conveying goods weighing no more than 30kg.



#### **Product Features**

Low noise — using polyamide driving head can achieve extremely quiet operation;

the tube end is designed with a rounded shape, which can easily load materials from the Side loading

side, and eliminate axial force through ball bearings and seals;

Effective dust and the labyrinth seal makes the roller have excellent dust and water resistance; water resistance

based on the M170 and M350 series, the cylindrical body is covered with modular plastic cone sleeves (gray or black), which can realize the axial fixation of the non-driving side Stable structure

bearing component in multiple ways, and add perfect closure radius to achieve a stable

structure.

#### **Model Parameters**

Tube Data φ50x1.5mm, material is Q235B or stainless steel 304. Shaft Data φ14mm, 11HEX, material is 45# or stainless steel 304.

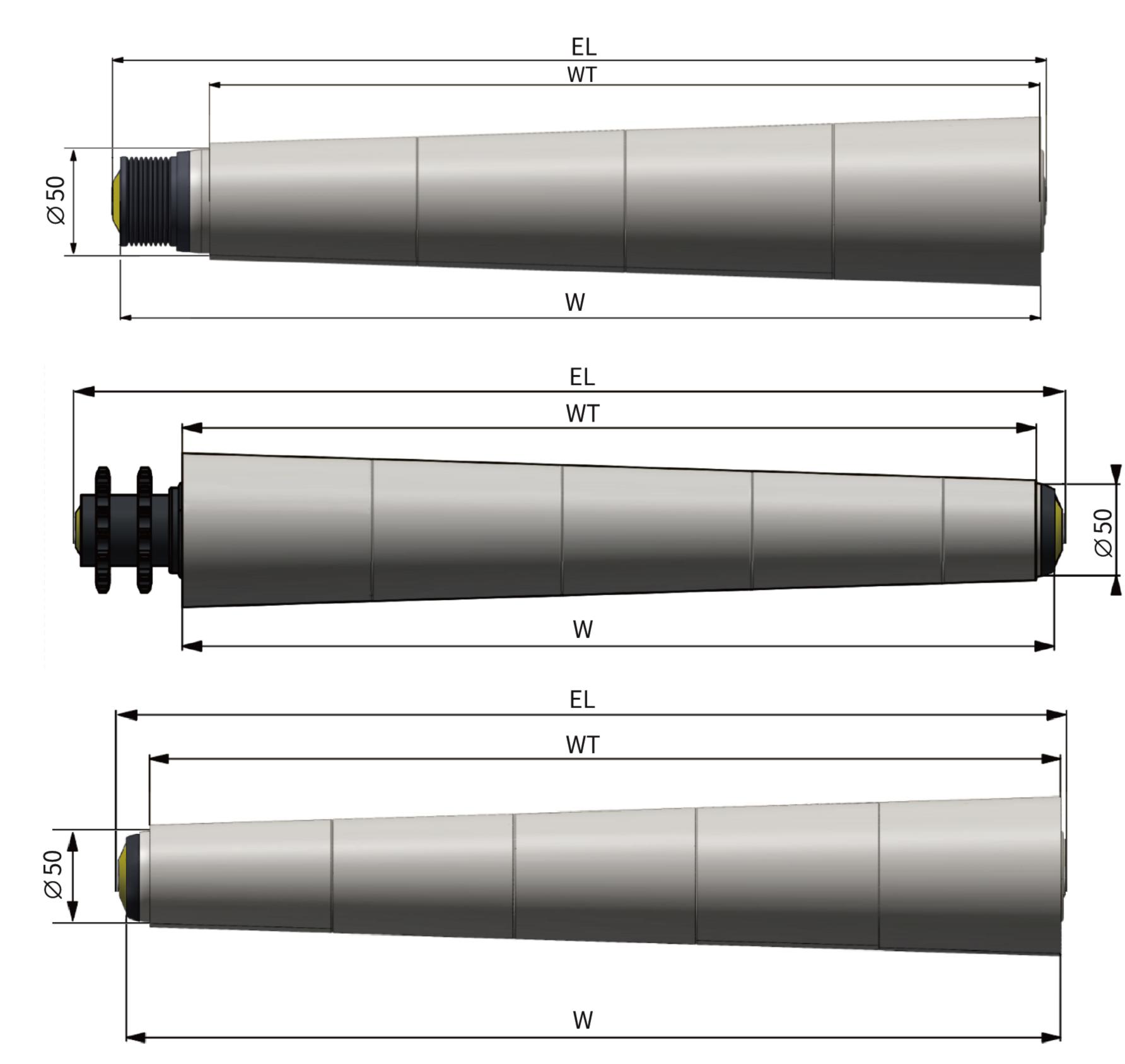
high-strength nylon material. End cap Data

labyrinth seal, high-strength nylon material. Sealing Data

6002RZ, material is bearing steel or stainless steel. **Bearing Data** 

Processing internal and external threads, milling, spring-pressed shaft, surface knurling, punching, etc. Technology

PolyVee head (PJ), sprocket (08B-14T), round belt. Driven Mode



### Curved Conveyor Roller Series CM170/CM350

Ø Tube/thickness (mm)	Ø Shaft (mm)	Bearing model	Installation method	Dimensional	relationship
φ50X1.5	11HEX		Spring-loaded		EL=W+7.3 (Standard End Cap)
	ф12	C002 2D7	pring Press Fit/ Internal Thread M8	EL/RL/TL Size Reference M170 and M350 Series   WT and W Refer to the table below	EL=W+34.1 (Multi-Wedge Head)
	ф14	6002-2RZ	Internal Thread M8		EL=W+60.5 (Sprocket Head)
	φ15		Internal Thread M10		EL=W+33.1 (Round Belt Head)

W	WT(非精确值)	D1	D2
300-349	300	56.06	74.79
350-399	350	52.89	74.79
400-449	400	56.06	81.08
450-499	450	52.89	81.08
500-549	500	56.06	87.36
550-599	550	52.89	87.36
600-649	600	56.06	93.65
650-699	650	52.89	93.65
700-749	700	56.06	99.93
750-799	750	52.89	99.93
800-849	800	56.06	106.22
850-899	850	52.89	106.22
900-949	900	56.06	112.5
950-1000	950	52.89	112.5

### Product model description

举例: M350-5015SS-14SS-A-2PAX2-13T-PU-EL1000

Serial no	Item	Content	Content description	Remarks
1	Model Code	M350	M: Medium-duty roller, max load 20~300kg	L: Light-duty roller, max load 5~18kg M: Medium-duty roller, max load 20~300kg H: Heavy-duty roller, max load 240~500kg 1: Non-driven head roller; 3: Driven head roller Product series codes used in different fields, including 10/20/50/70/80, etc.
2	Cylinder Specifications	5015SS	5015: Roller diameter and wall thickness	SS: Stainless Steel - 3812/5015/5020/6015/6020/7630/8030/8930 PA: Plastic (PVC) - 3815/5025 ZP: Carbon Steel (Q235-B) - 3812/5015/5020/6015/6020/7630/8030/8930
3	Axle Specifi- cations	14SS	14: Axle Diameter SS: Stainless Steel	SS: Stainless Steel (304) - 10/11/12/14/15/20 (11 refers to hexagonal axle) ZP: Carbon Steel (Q235-B) - 10/11/12/14/15/20 (11 refers to hexagonal axle)
4	Installation Methods	Α	A: Internal Thread	A - Internal Thread B - Spring Press-fit C - Milling Flat Z - Other
5	Types of Drive Heads	2PAX2	2: Drive Head Type PA: Drive Head Material X2: Double-End Drive	1: Multiple V-Belt Head PA/SS/ZP 2: Chain Sprocket Head PA/SS/ZP 3: Round Belt Head PA 4: Timing Belt Head PA/ZP If single-end drive, no X2 If no drive head, leave this item blank.
6	Special Customiza- tion for Drive Head	13T	13T:Number of teeth for sprocket wheel	If there is any special customization for the drive head, please provide the information. Leave it blank if using the standard drive head, refer to the catalog for standard specifications.
7	Other Customiza- tion	PU	PU: 2mm thick black PU coating	2mm PU/PVC coating or other special types of coating with different thickness.
8	Installation Size	EL1000	EL=1000MM	When selecting, the EL value should be 1mm smaller than the actual width of the frame.